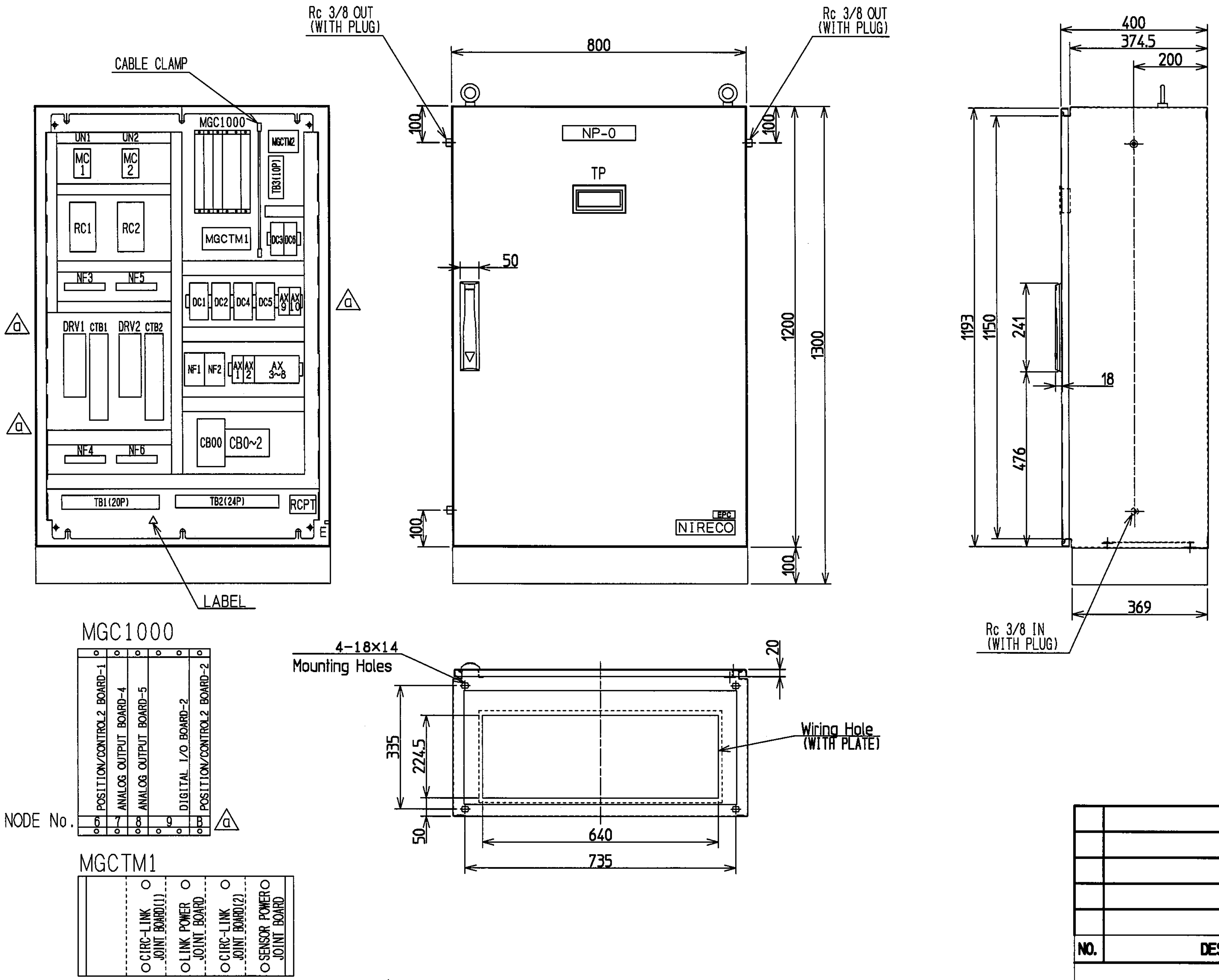
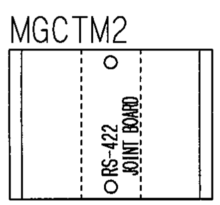
지시외 용접치수	지시외 모서리부분	지시외일반치수 허용치	절삭가공부분	구분	0.5 ~ 6	6 ~ 30	30 ~ 120	120 ~ 315	315 ~ 1000	1000 ~ 2000
a= 0	지시외일반 모서리제거 C = 0.3~1.2 R = 0.3~1.2			공차	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

표면거칠기									
Ra	✓	25	12.5	6.3	3.2	1.6	0.8	0.2	0.1
Rmax		100S	50S	25S	12.5S	6.3S	3.2S	0.8S	0.4S
다듬질	∼	▽		▽▽		▽▽▽		▽▽▽▽	

NO.	DATE	REVISION & DESCRIPTION	SIGNATURE REVIEWED	SIGNATURE CHECKED
△				
△				





NAME PLATE
OUTSIDE
NP-0: 1CAL 1OAS DRIVER PANEL

INSIDE
CB0 : MAIN POWER(AC110V)
CB00: DRV1、2(AC440V)
CB1 : RADAR AMP
CB2 : DRV1、2(DC24V)

PAINTING COLOR : RAL7035

No.	DATE	REV-No.	DESCRIPTION	REV.	CKD.
△					
△					
△					
△					

K4C 1CAL 1OAS
DRIVER PANEL
OUTLINE

DGN.	Y.Sudo	Aug.05'15	SCALE	1:10
DWN.	Y.Sudo	Aug.05'15	MASS APPROX.	140kg
CKD.	T.Ise	Aug.06'15	ORDER No.	
APPD.	T.Ise	Aug.06'15		

DRG. No. ZMH221353-61

NIRECO CORPORATION

P /

NO.	DESCRIPTION	MAT'(KS)	UNIT QUANTITY	TOTAL QUANTITY	PER UNIT WEIGHT(kg)	TOTAL WEIGHT(kg)	REMARK'S

posco

SCALE	1/1	PROJECTION	
SIZE	A2	DIMENSION	mm

TITLE	0	PLANT	(TITLE A)
	0	FACILITY	(TITLE B)

REF. DWG. NO.	EQUIPMENT	0
	MAKER DWG. NO.	

POSCO		DRAWN	CHECKED	REVIEWED	APPROVED	SUPPLIER	DRAWN	CHECKED	REVIEWED	APPROVED
	SIGNATURE	0								
	DATE	0								

POSCO DWG. NO. 0